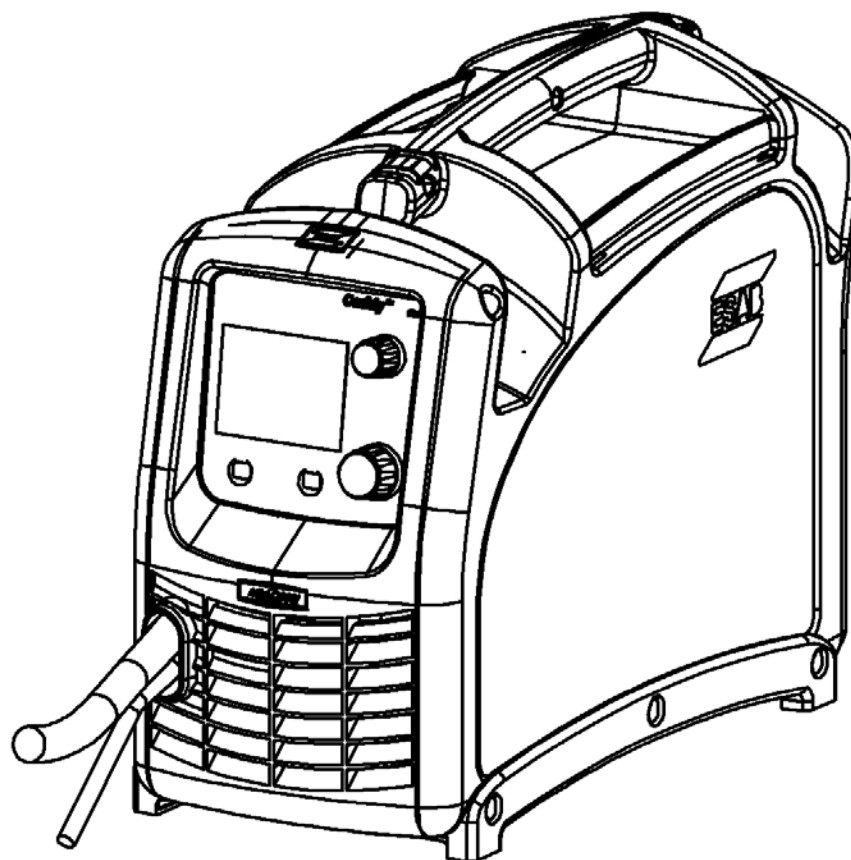


RU



Caddy®

Mig C200i



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ESAB
15

: (812) 334-07-70
e-mail: esab@elektrod.ru
: www.elektrod.ru

1		3
2		5
2.1		5
3		6
4		7
4.1		7
4.2		7
4.3		8
5		9
5.1		10
5.2		10
5.2.1		11
5.2.2	QSet	11
5.2.3		12
5.3		13
5.4	(Fe/SS)	13
5.5		14
5.6		15
5.7		15
5.7.1		16
5.8		16
5.9		16
6		17
6.1		17
6.2		17
7		18
8		18
		19
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ESAB



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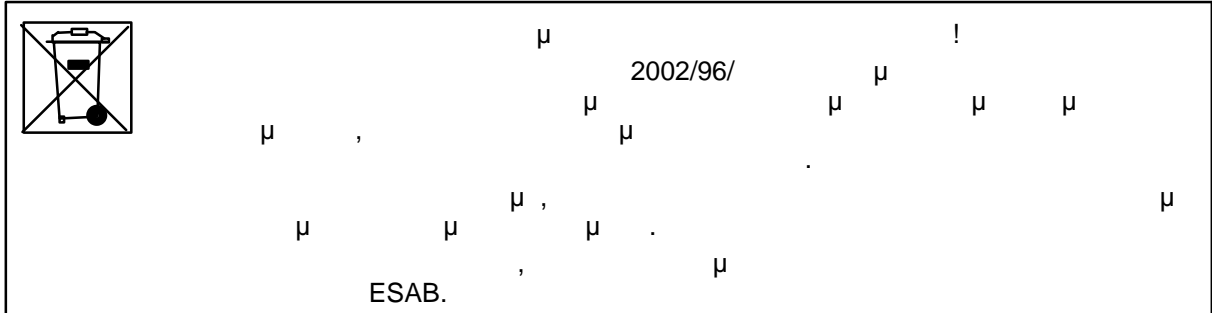


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Class

Class



ESAB

2

Mig C200i

MIG/MAG.

CO₂.

0,6 1,0

2.1

MXL™ 180 (3 ,)
 (3 ,)
 (3 , ,)
 (. . 7)
 (4,5)
 22.

Mig C200i	
25 %	230 , 1 50/60
60 %	180 A
100 %	120 A
	100 A
	30 A - 200 A
	60
	15
	82%
	0.99
	2,0 - 12,0 /
Fe	0,6 - 1,0
	0,8 - 1,0
Ss	0,8 - 1,0
Al	1,0
	200
	< 70
	449 x 198 x 347
	12
	-10 +40°C
	-20 +55°C
	IP 23C
	S

(%%)

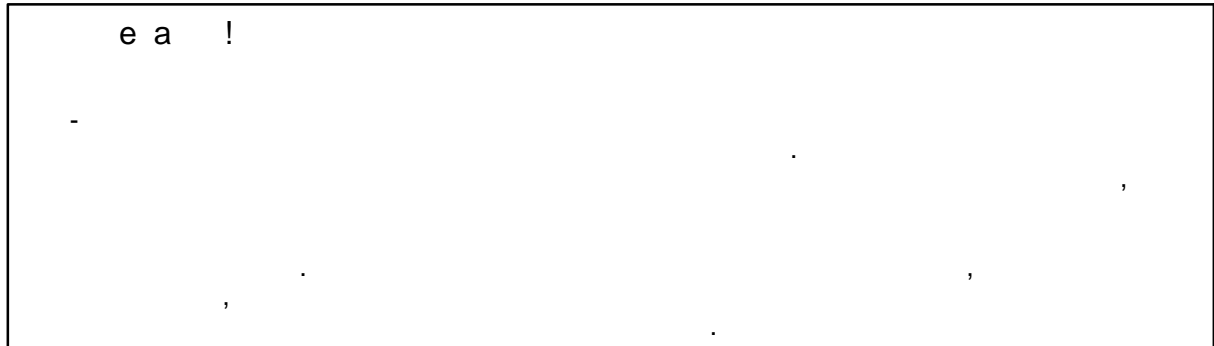
40°C.

IP

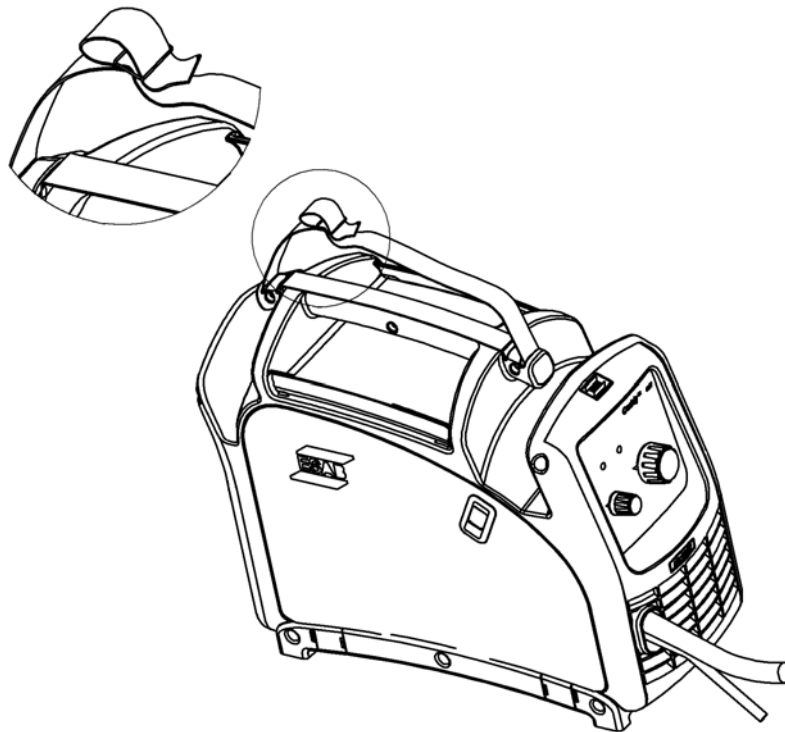
IP23 ,

S ,

4



4.1



4.2

4.3



Mig C200i	
	230 15% 1 50/60 3G1,5 2 10 A 16 A

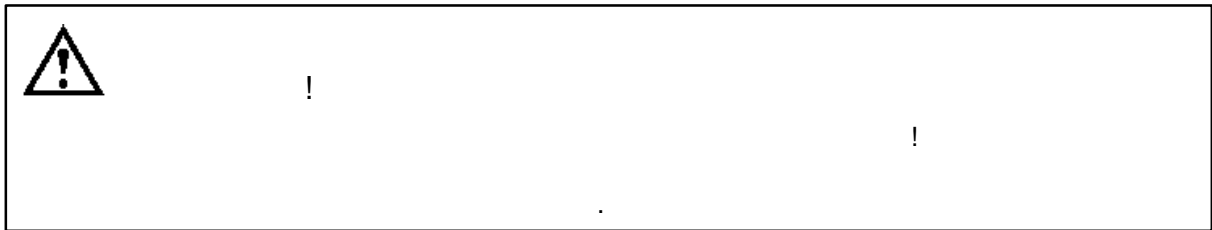
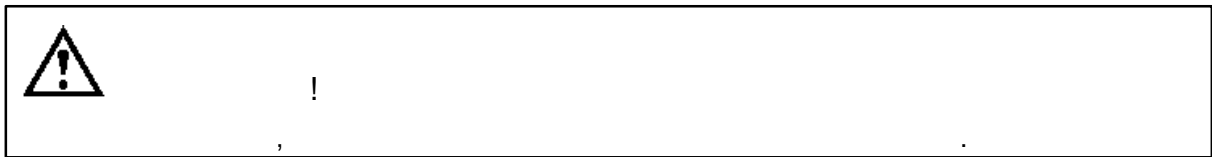
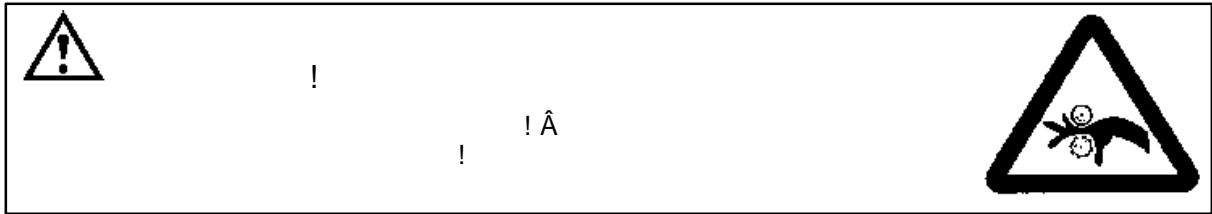
3G2.5 2

50

5,5...6,5

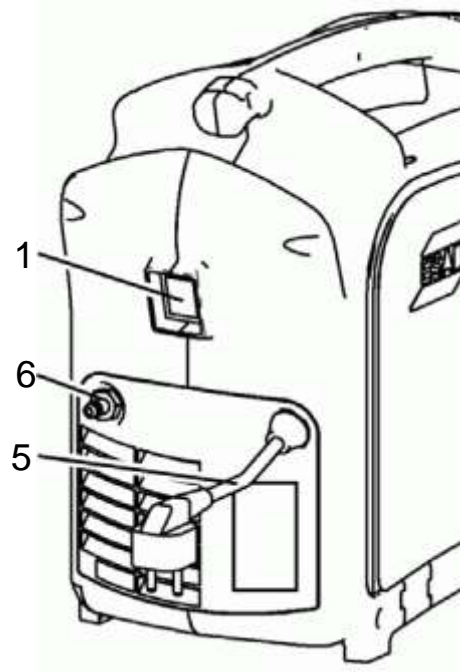
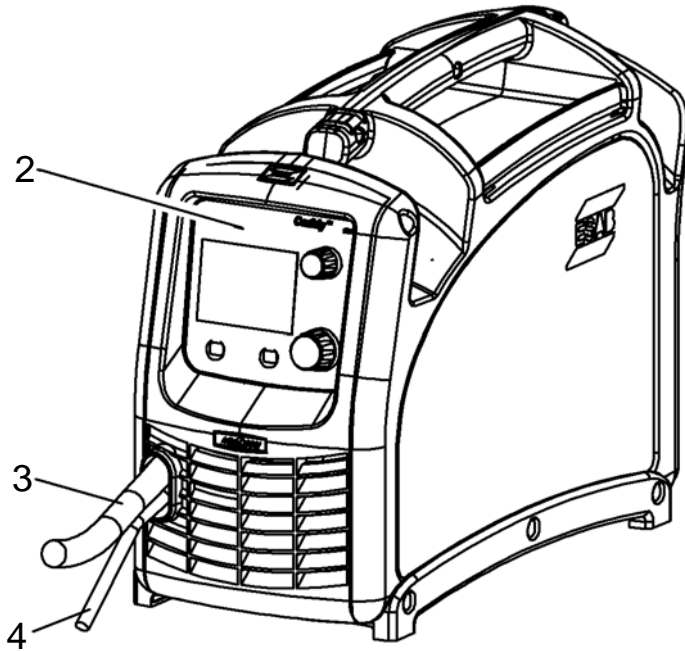
3,0

3.

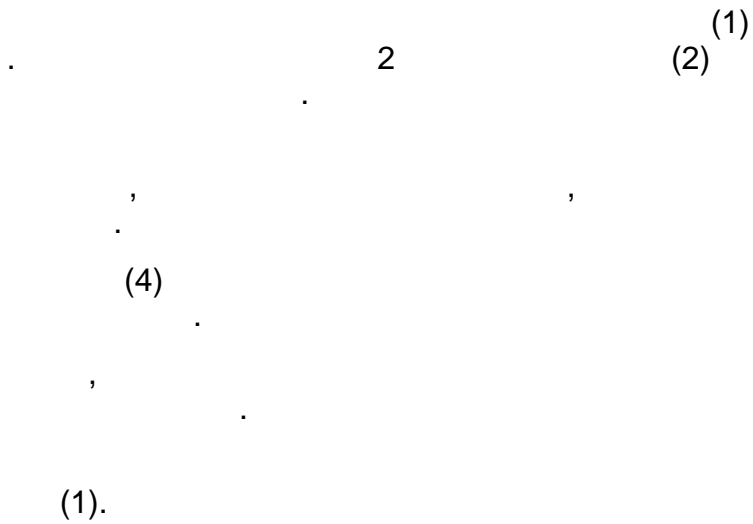


5.1

- | | |
|---|---|
| 1 | 4 |
| 2 | 5 |
| 3 | 6 |



5.2



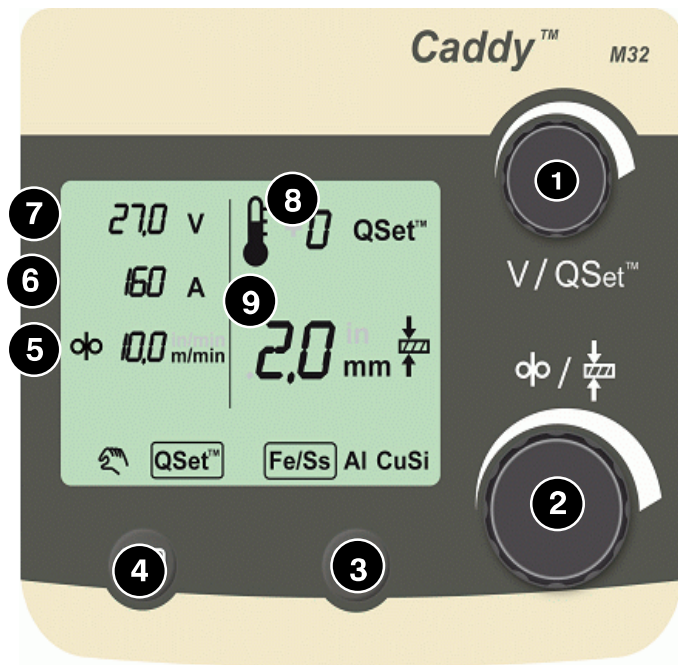
5.2.1



- 1
- 2
- 3
- 4
- 5
- 6
- 7

«
»/QSet

5.2.2 QSet



- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9

QSet

/

«
»/QSet

QSet

QSet

QSet

QSet,

QSet.

(6).

QSet

(H),

(C).

(I).

QSet.

(D).

: Fe/Ss CuSi - 0.8 , Al -

1.0

QSet (F)

-9

+9,

QSet

0,

5.2.3

G H

5

(I)

5.3



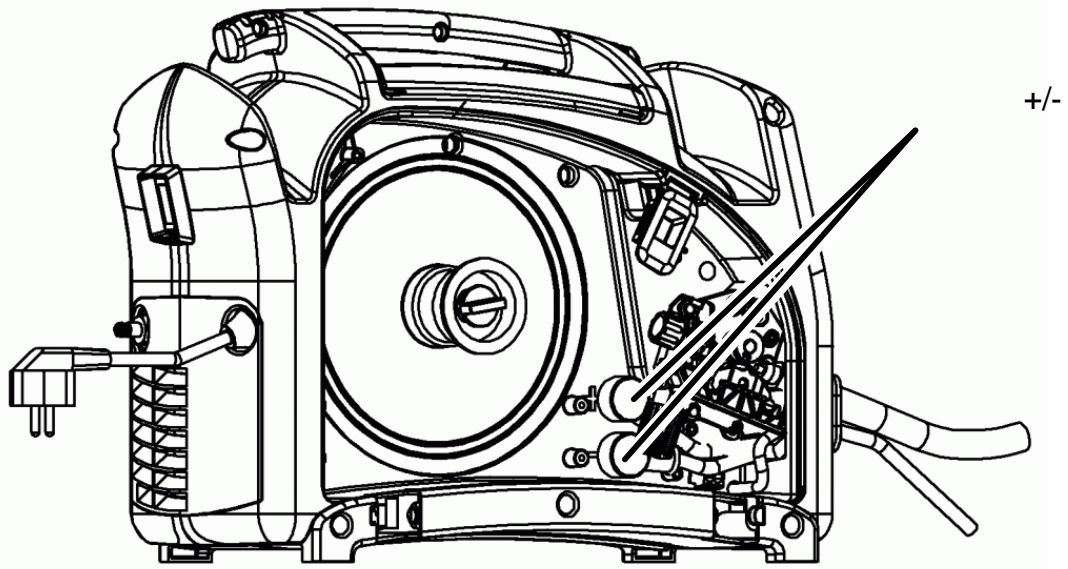
No.		
1		
2		30
3		
5		
4		

5.4

(Fe/SS)

,
 ,
 (H) 5
 00 o 10.
 00
 ,
 " " , 10 ,
 " .
 (I).
 - 05.
 :
 05, CO₂ , 03 00.
 Ar/CO₂
 05 10.
 (I) (H). 10
 (H)
 5 .

5.5



1.

2.

3.

+/-

4.

5.

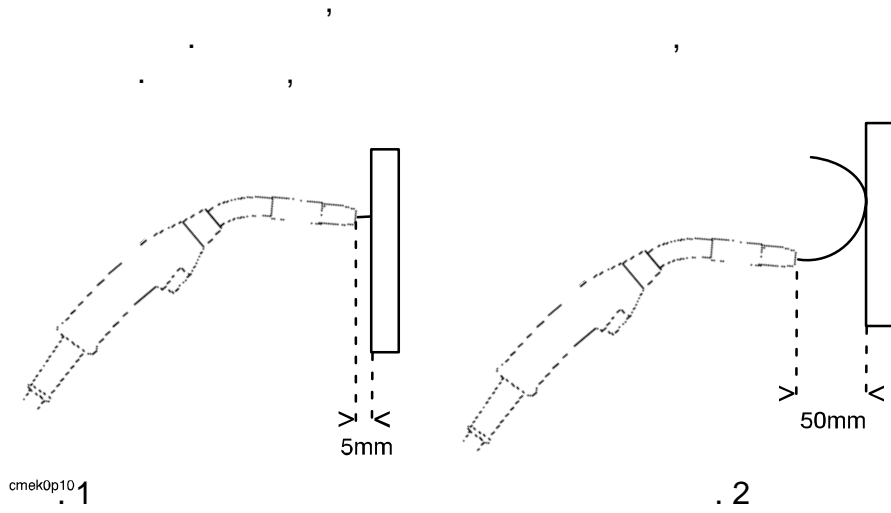
(.).

6.

7.

+/-

5.6



5
(. 1)
50
(. 2).

5.7

- 1.
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- 5.
- 6.
- 7.

10-20

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100 /1 .

200 . !

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0.8

(CuSi). 6.2,

5.7.1

0,8-1,0

0,6

1.

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2

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7.

5.8

(Ar + CO2)

(Ar + CO2 MIG/MAG Ar + O2),

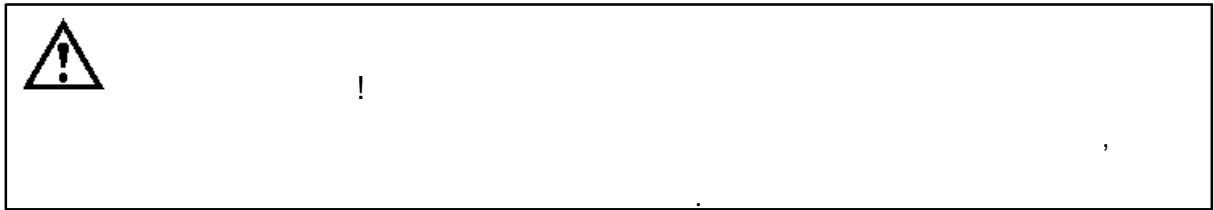
(CuSi) (Ar + O2).

QSet (5.2.2)

5.9

(2)

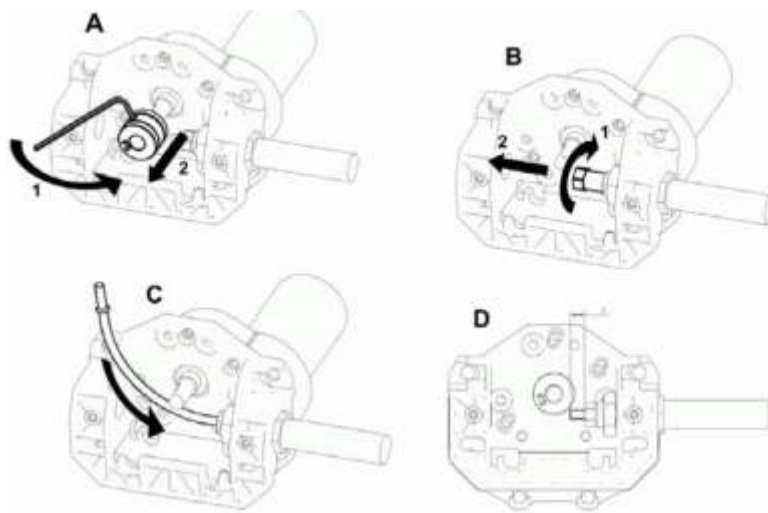
E4.



6.1

()

6.2



A.

B.

C.

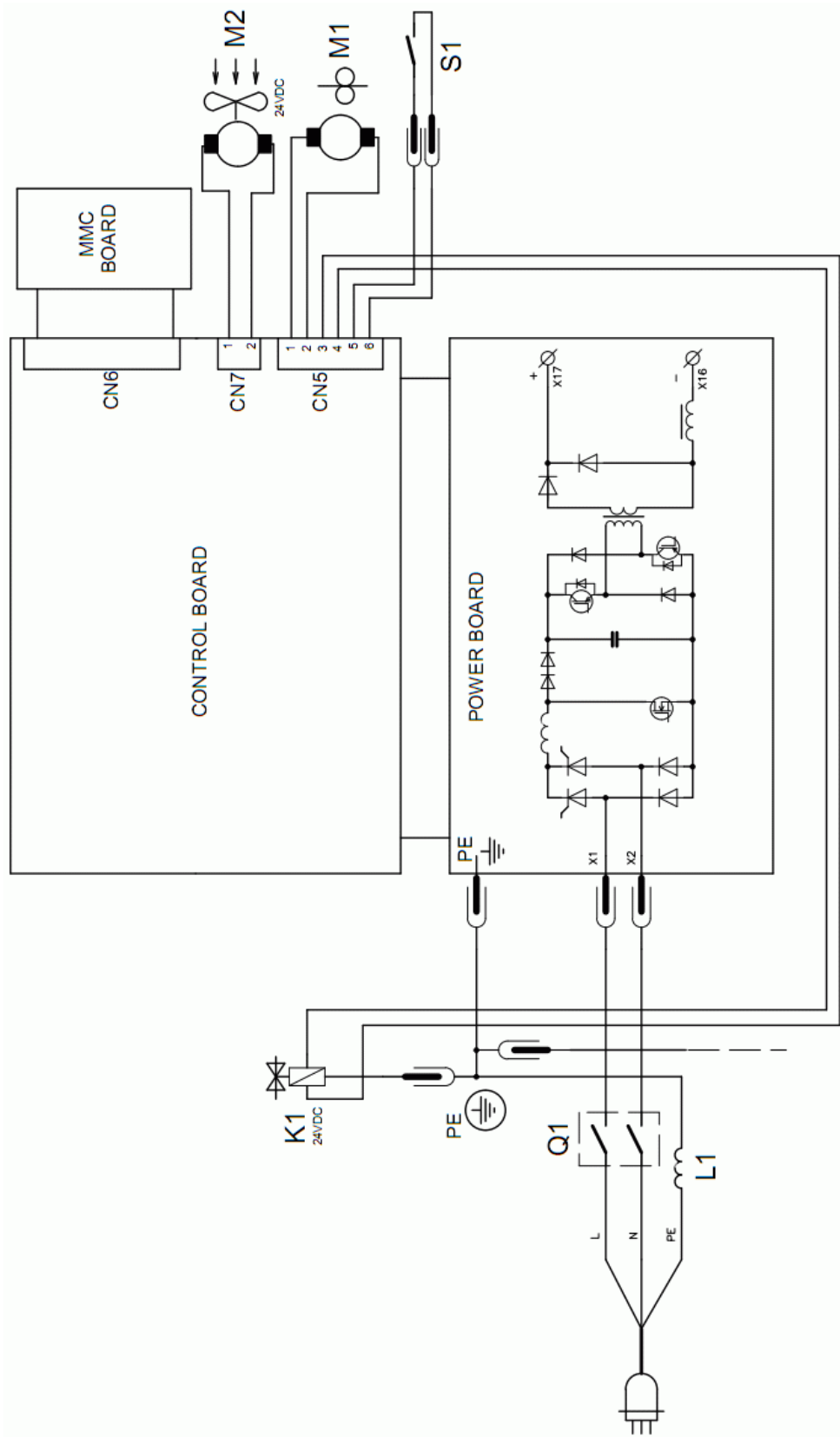
D.

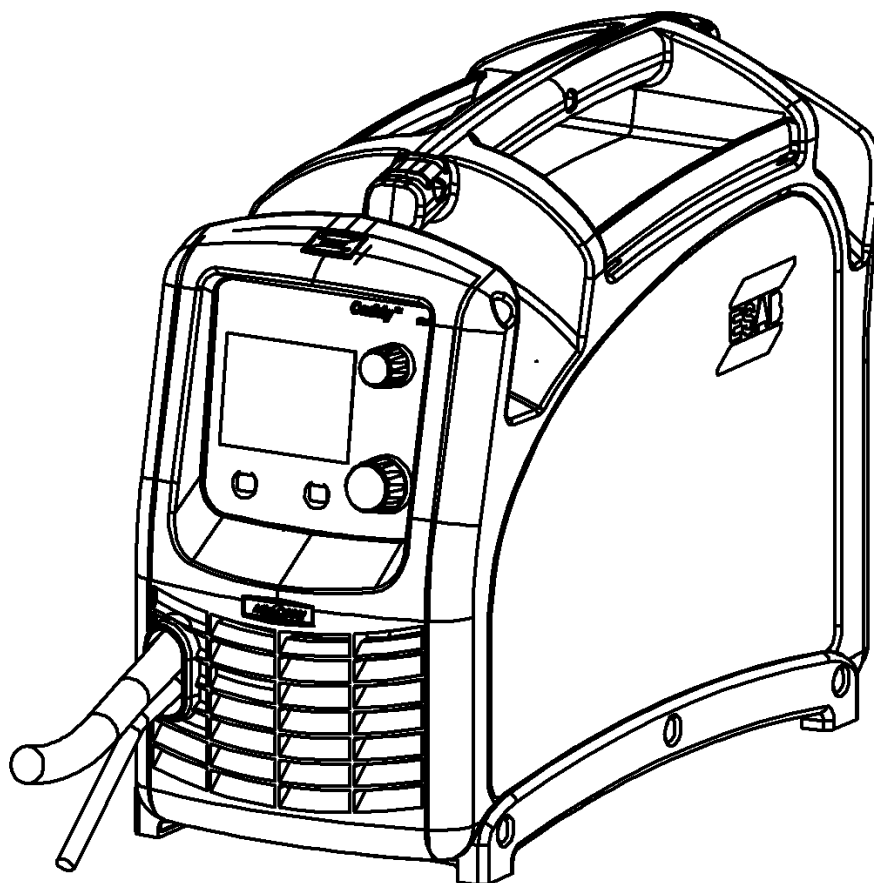
7

	(E4)
	(. .)

8

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ESAB.
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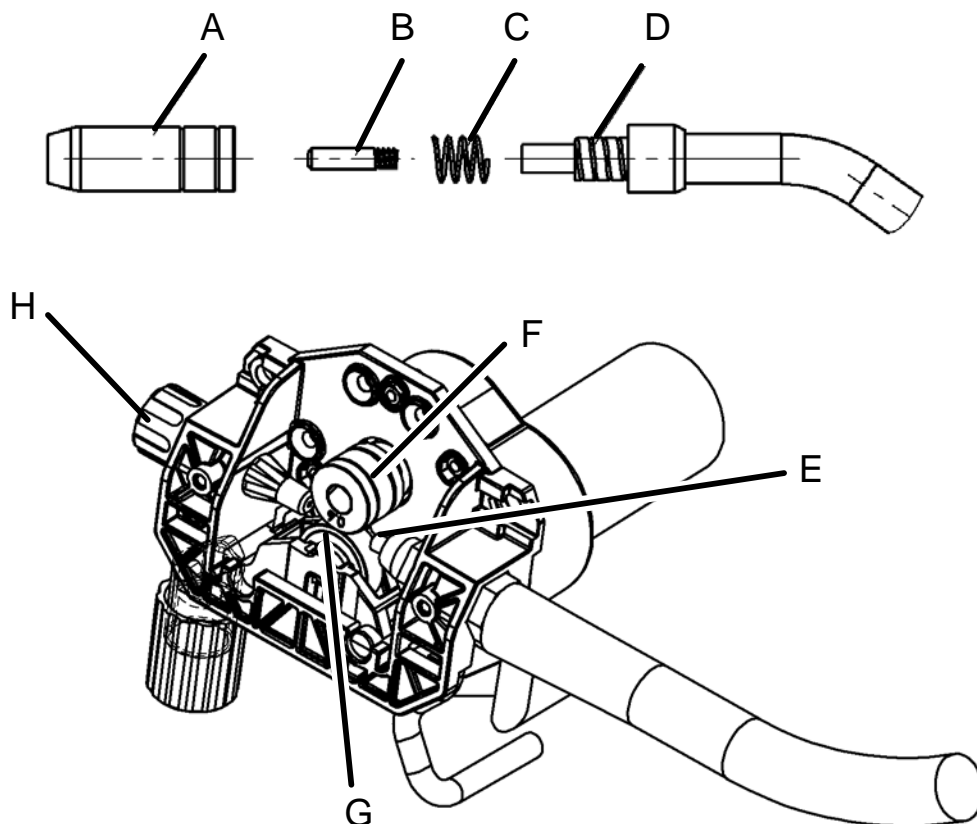


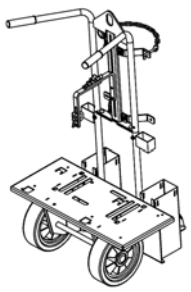


Ordering no.	Denomination	Type	Notes
0349 312 030	Welding power source	Caddy Mig C200i, CE	230 V, 1 50/60 Hz
0349 300 556	Spare parts list		

Item	Denomination	Ordering no.	Notes
A	Gas nozzle Nozzle/Tip insulator MXL	0700 200 054 0700 200 105	
B	Contact tip	0700 200 063 0700 200 064 0700 200 065 0700 200 066	W 0.6 M6x25 W 0.8 M6x25 W 0.9 M6x25 W 1.0 M6x25
C	Nozzle spring	0700 200 078	
D	Tip adaptor	0700 200 072	Left thread
E	Wire liner	0700 200 085 0700 200 087 0700 200 091	W0.6-0.8 Steel for Fe and Ss wire W0.9-1.2 Steel for Fe and Ss wire W0.9-1.2 PTFE for Al and CuSi wire
F	Feed roller	0349 311 890 0349 312 836	W0.6/0.8 -1.0 V-groove W0.6/0.8 V-groove -1.0 U-groove
G	Pressure roller	0349 312 062	
H	Inlet nozzle	0455 049 002	W0.6-1.0

The rollers are marked with wire dimension in mm and inch.



	<p>Trolley with gas shelf 0459 366 887 (incl. fixing kit for machine)</p>
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